

Date: Monday, 1/30/2006 11:41:47 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : RUBBER SPACER
Job Number : 25660	
Estimate Number : 11866	
P.O. Number : N/A	Part Number : D23973
This Issue : 1/30/2006 S.O. No. : N/A	Drawing Number : D2397 REV C
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL /MED FAB	Drawing Revision : C
Previous Run : 25470	Material : N/A
Written By : <u>SEE COMMENT BELOW</u>	Due Date : 2/6/2006 Qty: 5 Um: Each
Checked & Approved By : <u>SEE COMMENT BELOW</u>	
Comment : Est. A98.12.15 New Issue DM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D2397	Cushion
Comment: Qty.: 0.0416 sf(s)/Unit Total : 0.2080 sf(s) D2397 1/16" NEOPRENE BATCH: <u>B 16919</u> <u>ml 06/01/30</u>		
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1 Cut and punch per Dwg D2397 using Template DT 8199 and Punch DT 8200 <u>ml 06/01/30</u>		
3.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP <u>SB 06/01/30</u>		
4.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____ <u>SB 06/01/30</u>		
5.0	DC	DOCUMENT CONTROL
Comment: DOCUMENT CONTROL Inspection Level 21 <u>SAC 06/01/31</u> (5) <u>DO 06/01/31</u>		

Job Completion



Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: 1 Date: 06/01/31
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries